

# Washer Additive Concentrate 5ml x 100pk

## Trico Products

Chemwatch: 4789-32  
Version No: 3.1.1.1  
Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 01/18/2016  
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L.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

|                               |  |
|-------------------------------|--|
| Product name                  | Washer Additive Concentrate 5ml x 100pk  |
| Synonyms                      | Pack Size:, Box of 100 x 5 ml Sachets (PN: A90320-100, 1012089005AU, 0888800001EP, AL009WS005, AK0C0WS005, 990AA-WINDS-BLK). |
| Other means of identification | Not Available  |

### Relevant identified uses of the substance or mixture and uses advised against

|                          |  |
|--------------------------|--|
| Relevant identified uses | Concentrated automotive windscreen washer additive to clear road scum and impurities off windscreen. |
|--------------------------|--|

### Details of the supplier of the safety data sheet

|                         |   |
|-------------------------|---|
| Registered company name | Trico Products                                      |
| Address                 | Unit 1, 80 Fairbank Road Clayton VIC 3169 Australia |
| Telephone               | +61 3 9271 3288                                     |
| Fax                     | +61 3 9271 3290                                     |
| Website                 | https://www.tricoproducts.com                       |
| Email                   | sales@tricoproducts.com.au                          |

### Emergency telephone number

|                                   |                 |
|-----------------------------------|-----------------|
| Association / Organisation        | Not Available   |
| Emergency telephone numbers       | +61 3 9271 3288 |
| Other emergency telephone numbers | Not Available   |

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

#### CHEMWATCH HAZARD RATINGS

|              | Min | Max |                          |
|--------------|-----|-----|--------------------------|
| Flammability | 0   |     |                          |
| Toxicity     | 2   |     | 0 = Minimum<br>1 = Low   |
| Body Contact | 3   |     | 2 = Moderate<br>3 = High |
| Reactivity   | 0   |     | 4 = Extreme              |
| Chronic      | 2   |     |                          |

|                               |   |
|-------------------------------|---|
| Poisons Schedule              | S5  |
| Classification <sup>[1]</sup> | Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1, Skin Sensitizer Category 1, Carcinogenicity Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - repeated exposure Category 2, Acute Aquatic Hazard Category 2 |
| Legend:                       | 1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI   |

### Label elements

|                     |   |
|---------------------|---|
| Hazard pictogram(s) |  |
|---------------------|---|

|             |               |
|-------------|---------------|
| SIGNAL WORD | <b>DANGER</b> |
|-------------|---------------|

### Hazard statement(s)

|      |                                      |
|------|--------------------------------------|
| H302 | Harmful if swallowed.                |
| H315 | Causes skin irritation.              |
| H318 | Causes serious eye damage.           |
| H317 | May cause an allergic skin reaction. |

Continued...

|      |  |
|------|--|
| H351 | Suspected of causing cancer.                                       |
| H335 | May cause respiratory irritation.                                  |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H401 | Toxic to aquatic life.   |

**Precautionary statement(s) Prevention**

|      |  |
|------|--|
| P201 | Obtain special instructions before use.                                    |
| P260 | Do not breathe dust/fume/gas/mist/vapours/spray.                           |
| P271 | Use only outdoors or in a well-ventilated area.                            |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |
| P281 | Use personal protective equipment as required.                             |
| P270 | Do not eat, drink or smoke when using this product.                        |
| P273 | Avoid release to the environment.  |
| P272 | Contaminated work clothing should not be allowed out of the workplace.     |

**Precautionary statement(s) Response**

|                |  |
|----------------|--|
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P308+P313      | IF exposed or concerned: Get medical advice/attention.   |
| P310           | Immediately call a POISON CENTER or doctor/physician.  |
| P362           | Take off contaminated clothing and wash before reuse.  |
| P302+P352      | IF ON SKIN: Wash with plenty of soap and water.  |
| P333+P313      | If skin irritation or rash occurs: Get medical advice/attention.   |
| P301+P312      | IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.   |
| P304+P340      | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.                                 |
| P330           | Rinse mouth.   |

**Precautionary statement(s) Storage**

|           |  |
|-----------|--|
| P405      | Store locked up.   |
| P403+P233 | Store in a well-ventilated place. Keep container tightly closed. |

**Precautionary statement(s) Disposal**

|      |   |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

| CAS No        | %[weight] | Name   |
|---------------|-----------|--|
| 111-42-2      | 10-19.9   | <u>diethanolamine</u>                                  |
| 68585-34-2    | 5-15      | <u>sodium (C10-16)alkyl ether sulfate</u>              |
| 68908-44-1    | 0-2       | <u>mono-C10-16 alkyl sulfate, triethanolamine salt</u> |
| 95-14-7       | 0-1       | <u>1H-benzotriazole</u>                                |
| 64-17-5       | 0-1       | <u>ethanol</u>   |
| Not Available | 0-0.1     | liquitant blue eye hp                                  |
| 7732-18-5     | >60       | <u>water</u>   |

**SECTION 4 FIRST AID MEASURES****Description of first aid measures**

|                     |  |
|---------------------|--|
| <b>Eye Contact</b>  | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul> |
| <b>Skin Contact</b> | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>  |
| <b>Inhalation</b>   | <ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>  |

## Washer Additive Concentrate 5ml x 100pk

|                  |  |
|------------------|--|
| <b>Ingestion</b> | <ul style="list-style-type: none"> <li>▶ For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Transport to hospital or doctor without delay.</li> </ul> |
|------------------|--|

### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

The product contains a substantial proportion of water, therefore there are no restrictions on the type of extinguishing media which may be used. Choice of extinguishing media should take into account surrounding areas.

Though the material is non-combustible, evaporation of water from the mixture, caused by the heat of nearby fire, may produce floating layers of combustible substances.

In such an event consider:

- ▶ foam.
- ▶ dry chemical powder.
- ▶ carbon dioxide.

### Special hazards arising from the substrate or mixture

|                             |             |
|-----------------------------|-------------|
| <b>Fire Incompatibility</b> | None known. |
|-----------------------------|-------------|

### Advice for firefighters

|                              |   |
|------------------------------|---|
| <b>Fire Fighting</b>         | <ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul> |
| <b>Fire/Explosion Hazard</b> | <p>The emulsion is not combustible under normal conditions. However, it will break down under fire conditions and the hydrocarbon component will burn.</p> <p>Decomposes on heating and produces toxic fumes of:</p> <ul style="list-style-type: none"> <li>⌘ carbon dioxide (CO<sub>2</sub>)</li> <li>⌘ nitrogen oxides (NO<sub>x</sub>)</li> <li>⌘ sulfur oxides (SO<sub>x</sub>)</li> <li>⌘ other pyrolysis products typical of burning organic material.</li> </ul> <p>May emit poisonous fumes.<br/>May emit corrosive fumes.</p>  |
| <b>HAZCHEM</b>               | Not Applicable  |

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

|                     |  |
|---------------------|--|
| <b>Minor Spills</b> | <ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul>   |
| <b>Major Spills</b> | <p>Moderate hazard.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Neutralise/decontaminate residue (see Section 13 for specific agent).</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul> |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

|                          |   |
|--------------------------|---|
| <b>Safe handling</b>     | <p>Alkanolamines and iron may produced unstable complexes. Monoethanolamine (MEA) and iron form a triethanolamino-iron complex. This material may spontaneously decompose at temperatures between 130 and 160 degrees C. and is suspected of causing a fire in a nearly empty storage tank containing a "heel" of MEA in contact with carbon steel coils. If steam coil heating is used, low pressure steam in stainless steel coils should be considered. Drum heating should also be reviewed and, where possible, temperatures should be maintained below 130 degrees C.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ <b>DO NOT allow material to contact humans, exposed food or food utensils.</b></li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul> |
| <b>Other information</b> | <ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>   |

### Conditions for safe storage, including any incompatibilities

|                                |   |
|--------------------------------|---|
| <b>Suitable container</b>      | <ul style="list-style-type: none"> <li>▶ Polyethylene or polypropylene container.</li> <li>▶ Packing as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>                     |
| <b>Storage incompatibility</b> | <ul style="list-style-type: none"> <li>▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.</li> <li>▶ Avoid contact with copper, aluminium and their alloys.</li> <li>▶ Avoid reaction with oxidising agents</li> </ul> |



+ X + O + + +

**X** — Must not be stored together  
**O** — May be stored together with specific preventions  
**+** — May be stored together

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

| Source                       | Ingredient     | Material name  | TWA                   | STEL          | Peak          | Notes         |
|------------------------------|----------------|----------------|-----------------------|---------------|---------------|---------------|
| Australia Exposure Standards | diethanolamine | Diethanolamine | 13 mg/m3 / 3 ppm      | Not Available | Not Available | Not Available |
| Australia Exposure Standards | ethanol        | Ethyl alcohol  | 1880 mg/m3 / 1000 ppm | Not Available | Not Available | Not Available |

#### EMERGENCY LIMITS

| Ingredient       | Material name            | TEEL-1        | TEEL-2        | TEEL-3    |
|------------------|--------------------------|---------------|---------------|-----------|
| diethanolamine   | Diethanolamine           | 3 mg/m3       | 28 mg/m3      | 130 mg/m3 |
| 1H-benzotriazole | Benzotriazole            | 1.2 mg/m3     | 13 mg/m3      | 77 mg/m3  |
| ethanol          | Ethyl alcohol; (Ethanol) | Not Available | Not Available | 15000 ppm |


| Ingredient                                      | Original IDLH   | Revised IDLH  |
|---|-----------------|---------------|
| diethanolamine                                  | Not Available   | Not Available |
| sodium (C10-16)alkyl ether sulfate              | Not Available   | Not Available |
| mono-C10-16 alkyl sulfate, triethanolamine salt | Not Available   | Not Available |
| 1H-benzotriazole                                | Not Available   | Not Available |
| ethanol   | 3,300 [LEL] ppm | Not Available |
| liquitant blue eye hp                           | Not Available   | Not Available |
| water   | Not Available   | Not Available |

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## MATERIAL DATA

None assigned. Refer to individual constituents.

## Exposure controls

| <p><b>Appropriate engineering controls</b></p>  | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.</p> <p>An approved self contained breathing apparatus (SCBA) may be required in some situations.</p> <p>Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="391 645 1489 902"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="391 958 1489 1126"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|---|---|----------------------|------------|--|------------------------------|---|----------------------------|--|----------------------------|--|------------------------------|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|
| Type of Contaminant:  | Air Speed:  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| solvent, vapours, degreasing etc., evaporating from tank (in still air).  | 0.25-0.5 m/s (50-100 f/min.)  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.)  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)  | 1-2.5 m/s (200-500 f/min.)  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).  | 2.5-10 m/s (500-2000 f/min.)  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| Lower end of the range  | Upper end of the range  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 1: Room air currents minimal or favourable to capture   | 1: Disturbing room air currents   |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 2: Contaminants of low toxicity or of nuisance value only.  | 2: Contaminants of high toxicity  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 3: Intermittent, low production.  | 3: High production, heavy use   |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 4: Large hood or large air mass in motion   | 4: Small hood-local control only  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Personal protection</b></p>   |    |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Eye and face protection</b></p>   | <ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>   |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Skin protection</b></p>   | <p>See Hand protection below</p>  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Hands/feet protection</b></p>   | <ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>- frequency and duration of contact,</li> <li>- chemical resistance of glove material,</li> <li>- glove thickness and</li> <li>- dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according</li> </ul>   |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |

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|                         |   |
|-------------------------|---|
|                         | <p>to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</p> <ul style="list-style-type: none"> <li>Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>Contaminated gloves should be replaced.</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> |
| <b>Body protection</b>  | See Other protection below  |
| <b>Other protection</b> | <ul style="list-style-type: none"> <li>Overalls.</li> <li>P.V.C. apron.</li> <li>Barrier cream.</li> <li>Skin cleansing cream.</li> <li>Eye wash unit.</li> </ul>   |
| <b>Thermal hazards</b>  | Not Available   |

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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| Material         | CPI |
|------------------|-----|
| BUTYL            | C   |
| NATURAL RUBBER   | C   |
| NATURAL+NEOPRENE | C   |
| NEOPRENE         | C   |
| NITRILE          | C   |
| NITRILE+PVC      | C   |
| PE/EVAL/PE       | C   |
| PVA              | C   |
| PVC              | C   |
| TEFLON           | C   |
| VITON            | C   |

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator   |
|------------------------------------|----------------------|----------------------|--------------------------|
| up to 10 x ES                      | AK-AUS P2            | -                    | AK-PAPR-AUS / Class 1 P2 |
| up to 50 x ES                      | -                    | AK-AUS / Class 1 P2  | -                        |
| up to 100 x ES                     | -                    | AK-2 P2              | AK-PAPR-2 P2 ^           |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## Information on basic physical and chemical properties

|   |  |  |                |
|---|--|--|----------------|
| <b>Appearance</b>                                   | Blue liquid with an ammonia odour; mixes with water. |  |                |
| <b>Physical state</b>                               | Liquid   | <b>Relative density (Water = 1)</b>            | 1 approx.      |
| <b>Odour</b>  | Not Available  | <b>Partition coefficient n-octanol / water</b> | Not Available  |
| <b>Odour threshold</b>                              | Not Available  | <b>Auto-ignition temperature (°C)</b>          | Not Available  |
| <b>pH (as supplied)</b>                             | Not Available  | <b>Decomposition temperature</b>               | Not Available  |
| <b>Melting point / freezing point (°C)</b>          | Not Available  | <b>Viscosity (cSt)</b>                         | Not Available  |
| <b>Initial boiling point and boiling range (°C)</b> | 100-105  | <b>Molecular weight (g/mol)</b>                | Not Applicable |
| <b>Flash point (°C)</b>                             | Not Applicable                                       | <b>Taste</b>                                   | Not Available  |
| <b>Evaporation rate</b>                             | Not Available  | <b>Explosive properties</b>                    | Not Available  |
| <b>Flammability</b>                                 | Not Applicable                                       | <b>Oxidising properties</b>                    | Not Available  |

Continued...

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|                           |               |                                  |               |
|---------------------------|---------------|----------------------------------|---------------|
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol)        | 70 approx.    |
| Vapour pressure (kPa)     | Not Available | Gas group                        | Not Available |
| Solubility in water (g/L) | Miscible      | pH as a solution (1%)            | Not Available |
| Vapour density (Air = 1)  | Not Available | VOC g/L                          | Not Available |

## SECTION 10 STABILITY AND REACTIVITY

|                                    |  |
|------------------------------------|--|
| Reactivity                         | See section 7  |
| Chemical stability                 | <ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul> |
| Possibility of hazardous reactions | See section 7  |
| Conditions to avoid                | See section 7  |
| Incompatible materials             | See section 7  |
| Hazardous decomposition products   | See section 5  |

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

|              |   |
|--------------|---|
| Inhaled      | The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.   |
| Ingestion    | The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern. Ingestion of formulations containing diethanolamine produced nerve injury in dogs; mice receiving diethanolamine in drinking water showed heart and salivary gland lesions. Rats given high doses of diethanolamine developed anaemia and testicular lesions.  |
| Skin Contact | <p>Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>Anionic surfactants/ hydrotropes generally produce skin reactions following the removal of natural oils. The skin may appear red and may become sore. Papular dermatitis may also develop. Sensitive individuals may exhibit cracking, scaling and blistering. Open cuts, abraded or irritated skin should not be exposed to this material. Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Clinical skin testing of cosmetic products containing around 5% diethanolamine showed mild skin irritation. There is a suggestion, in the biomedical literature, that the material may also be absorbed through the skin and special consideration should be given to the choice of personal protective gear.</p>  |
| Eye          | When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation. Direct eye contact with some concentrated anionic surfactants/ hydrotropes produces corneal damage, in some cases severe. Low concentrations may produce immediate discomfort, conjunctival hyperaemia, and oedema of the corneal epithelium. Healing may take several days. Temporary clouding of the cornea may occur. When 0.2 ml diethanolamine was dropped into rabbit eye and rinsed out after 15 seconds there was moderate to severe conjunctival irritation and corneal injury.   |
| Chronic      | <p>Harmful: danger of serious damage to health by prolonged exposure if swallowed. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests. On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population. Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking. There exists limited evidence that shows that skin contact with the material is capable either of inducing a sensitisation reaction in a significant number of individuals, and/or of producing positive response in experimental animals. Prolonged or repeated skin contact may cause degreasing with drying, cracking and dermatitis following. In rats fed 170 mg/kg diethanolamine for 90 days pathology revealed cloudy swelling and degeneration of the kidney tubules and fatty degeneration of the liver. Although the product is not, in itself, carcinogenic, reaction under strong acid conditions, with nitrites and nitrous acids results in the formation of a potent carcinogen, N-nitrosodiethanolamine. This situation might be encountered in certain metal-treatment operations, for example. Repeated or prolonged exposure, to the product, may result in allergic skin reactions</p> <p>Prolonged or chronic exposure to alkanolamines may result in liver, kidney or nervous system injury. Repeated inhalation may aggravate asthma and inflammatory or fibrotic pulmonary disease.</p> |

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Results of repeated exposure tests with diethanolamine (DEA) in laboratory animals include anaemia (rats) and effects on the kidneys (rats and mice) and liver (mice). DEA produces nervous system injury in dogs and rats. Heart and salivary gland lesions have also been seen in mice treated cutaneously with DEA and in mice receiving DEA in drinking water. Rats given high doses of DEA developed anaemia and testicular lesions.

Exaggerated doses of DEA produced heart and nervous system effects in other animals. Changes in other organs were judged to be secondary due to the poor health of animals subjected to extremely high doses of DEA. Rats, rabbits and guinea pigs exposed to high vapour concentrations of volatile monoethanolamine (MEA) (up to 1250 ppm) for periods of up to 5 weeks developed pulmonary, hepatic and renal lesions. Dogs, rats and guinea pigs exposed to 100 ppm MEA for 30 days, became apathetic and developed poor appetites. Animal tests also indicate that inhalation exposure to MEA may result in nervous system injury. All species exposed to airborne MEA experienced dermal effects, varying from ulceration to hair loss probably resulting from contact with the cage.

An increased incidence of skeletal variations, suggestive of a slight developmental delay was seen in the foetuses of rats given 1500 mg/kg/day DEA cutaneously; this also produced significant maternal toxicity. No foetal malformations, however, were seen in rats nor in rabbits receiving identical treatment. The foetus of rats given high doses of MEA by gavage, showed an increased rate of embryofoetal death, growth retardation, and some malformations including hydronephrosis and hydrourerter. The high doses required to produce these effects bring into question the relevance of this finding to humans. There is some evidence that embryofoetotoxicity and teratogenicity does not occur in rats when MEA is administered by dermal application to the mother.

The National Toxicology Program (NTP) concluded that there is clear evidence of liver tumours and some evidence of kidney tumours in mice exposed dermally to DEA over their lifetime. Chronic skin painting studies in mice of both sexes produced liver tumours and an increased incidence of kidney tumours in male mice. The significance of these findings to humans is unclear as DEA is neither genotoxic, mutagenic nor clastogenic, and did not induce tumours in rats or transgenic mice similarly treated. Alkanolamines (especially those containing a secondary amine moiety) may react with nitrites or other nitrosating agents to form carcinogenic N-nitrosamines. Alkanolamines are metabolised by biosynthetic routes to ethanolamine and choline and incorporated into phospholipids. They are excreted predominantly unchanged with a half-life of approximately one week. In the absence of sodium nitrite, no conversion to carcinogenic N-nitrosamines was observed.

Diethanolamine competitively inhibits the cellular uptake of choline, in vitro, and hepatic changes in choline homeostasis, consistent with choline deficiency, are observed in vivo.

Many amines are potent skin and respiratory sensitisers and certain individuals especially those described as "atopic" (i.e. those predisposed to asthma and other allergic responses) may show allergic reactions when chronically exposed to alkanolamines.

In a study with coconut diethanolamide, the National Toxicology Program (Technical Report Series 479), showed clear evidence of carcinogenic activity in male B6C3F1 mice based on increased incidences of hepatic and renal tubule neoplasms and in female B6C3F1 mice based on increased incidences of hepatic neoplasms. There was equivocal evidence of carcinogenic activity in female F344/N rats based on a marginal increase in the incidence of renal tube neoplasms. These increases were associated with the concentration of free diethanolamine present as a contaminant in the diethanolamine condensate. Exposure to rats to coconut oil diethanolamine condensate by dermal application in ethanol for 2 years resulted in epidermal hyperplasia, sebaceous gland hyperplasia, hyperkeratosis and parakeratosis in males and females and ulcer in females at the site of application. There were increases in the incidences of chronic inflammation, epithelial hyperplasia, and epithelial ulcer in the forestomach of female rats. The severity of nephropathy in dosed female rats were increased. Exposure of mice to coconut oil diethanolamine condensate by dermal application for 2 years resulted in increased incidences of eosinophilic foci of the liver in males. Increased incidences of epidermal hyperplasia, sebaceous gland hyperplasia, and hyperkeratosis in males and females, ulcer in males, and parakeratosis and inflammation in females at the site of application and of follicular cell hyperplasia in the thyroid gland of males and females, were chemical related.

|  |   |   |
|--|---|---|
| Washer Additive Concentrate<br>5ml x 100pk         | <b>TOXICITY</b>   | <b>IRRITATION</b>   |
|  | Not Available   | Not Available   |
| diethanolamine                                     | <b>TOXICITY</b>   | <b>IRRITATION</b>   |
|  | Dermal (rabbit) LD50: 12200 mg/kg <sup>[2]</sup>        | Eye (rabbit): 5500 mg - SEVERE  |
|  | Oral (rat) LD50: 710 mg/kg <sup>[2]</sup>               | Eye (rabbit): 0.75 mg/24 hr SEVERE                                      |
|  |   | Skin (rabbit): 50 mg (open)-mild  |
|  |   | Skin (rabbit): 500 mg/24 hr-mild  |
| sodium (C10-16)alkyl ether<br>sulfate              | <b>TOXICITY</b>   | <b>IRRITATION</b>   |
|  | Oral (rat) LD50: 1600 mg/kg <sup>[2]</sup>              | Skin (rabbit): 25 mg/24 hr moderate                                     |
| mono-C10-16 alkyl sulfate,<br>triethanolamine salt | <b>TOXICITY</b>   | <b>IRRITATION</b>   |
|  | Oral (rat) LD50: 1300 mg/kg <sup>[2]</sup>              | Eye: slight - moderate **<br>Skin: moderate - SEVERE **                 |
| 1H-benzotriazole                                   | <b>TOXICITY</b>   | <b>IRRITATION</b>   |
|  | Dermal (rabbit) LD50: >10000 mg/kg <sup>[2]</sup>       | Eye (rabbit): moderate *  |
|  | Inhalation (rat) LC50: 1.4 mg/l/4h <sup>***[2]</sup>    | Skin (rabbit): slight *   |
|  | Oral (rat) LD50: 560 mg/kg <sup>[2]</sup>               |   |
| ethanol  | <b>TOXICITY</b>   | <b>IRRITATION</b>   |
|  | Dermal (rabbit) LD50: 17100 mg/kg <sup>[1]</sup>        | Eye (rabbit): 500 mg SEVERE   |
|  | Inhalation (rat) LC50: 63926.976 mg/l/4h <sup>[2]</sup> | Eye (rabbit): 100mg/24hr-moderate                                       |
|  | Oral (rat) LD50: 7060 mg/kg <sup>[2]</sup>              | Skin (rabbit): 20 mg/24hr-moderate<br>Skin (rabbit): 400 mg (open)-mild |
| water  | <b>TOXICITY</b>   | <b>IRRITATION</b>   |
|  | Not Available   | Not Available   |



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**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

## DIETHANOLAMINE

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

While it is difficult to generalise about the full range of potential health effects posed by exposure to the many different amine compounds, characterised by those used in the manufacture of polyurethane and polyisocyanurate foams, it is agreed that overexposure to the majority of these materials may cause adverse health effects.

- ▶ Many amine-based compounds can induce histamine liberation, which, in turn, can trigger allergic and other physiological effects, including bronchoconstriction or bronchial asthma and rhinitis.
- ▶ Systemic symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, tachycardia (rapid heartbeat), itching, erythema (reddening of the skin), urticaria (hives), and facial edema (swelling). Systemic effects (those affecting the body) that are related to the pharmacological action of amines are usually transient.

Typically, there are four routes of possible or potential exposure: inhalation, skin contact, eye contact, and ingestion.

**Inhalation:**

Inhalation of vapors may, depending upon the physical and chemical properties of the specific product and the degree and length of exposure, result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs.

Products with higher vapour pressures have a greater potential for higher airborne concentrations. This increases the probability of worker exposure.

Higher concentrations of certain amines can produce severe respiratory irritation, characterised by nasal discharge, coughing, difficulty in breathing, and chest pains.

Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, bronchopneumonia, and possible lung damage. Also, repeated and/or prolonged exposure to some amines may result in liver disorders, jaundice, and liver enlargement. Some amines have been shown to cause kidney, blood, and central nervous system disorders in laboratory animal studies.

While most polyurethane amine catalysts are not sensitizers, some certain individuals may also become sensitized to amines and may experience respiratory distress, including asthma-like attacks, whenever they are subsequently exposed to even very small amounts of vapor. Once sensitized, these individuals must avoid any further exposure to amines. Although chronic or repeated inhalation of vapor concentrations below hazardous or recommended exposure limits should not ordinarily affect healthy individuals, chronic overexposure may lead to permanent pulmonary injury, including a reduction in lung function, breathlessness, chronic bronchitis, and immunologic lung disease.

Inhalation hazards are increased when exposure to amine catalysts occurs in situations that produce aerosols, mists, or heated vapors. Such situations include leaks in fitting or transfer lines. Medical conditions generally aggravated by inhalation exposure include asthma, bronchitis, and emphysema.

**Skin Contact:**

Skin contact with amine catalysts poses a number of concerns. Direct skin contact can cause moderate to severe irritation and injury-i.e., from simple redness and swelling to painful blistering, ulceration, and chemical burns. Repeated or prolonged exposure may also result in severe cumulative dermatitis.

Skin contact with some amines may result in allergic sensitization. Sensitized persons should avoid all contact with amine catalysts. Systemic effects resulting from the absorption of the amines through skin exposure may include headaches, nausea, faintness, anxiety, decrease in blood pressure, reddening of the skin, hives, and facial swelling. These symptoms may be related to the pharmacological action of the amines, and they are usually transient.

**Eye Contact:**

Amine catalysts are alkaline in nature and their vapours are irritating to the eyes, even at low concentrations.

Direct contact with the liquid amine may cause severe irritation and tissue injury, and the "burning" may lead to blindness. (Contact with solid products may result in mechanical irritation, pain, and corneal injury.)

Exposed persons may experience excessive tearing, burning, conjunctivitis, and corneal swelling.

The corneal swelling may manifest itself in visual disturbances such as blurred or "foggy" vision with a blue tint ("blue haze") and sometimes a halo phenomenon around lights. These symptoms are transient and usually disappear when exposure ceases.

Some individuals may experience this effect even when exposed to concentrations below doses that ordinarily cause respiratory irritation.

**Ingestion:**

The oral toxicity of amine catalysts varies from moderately to very toxic.

Some amines can cause severe irritation, ulceration, or burns of the mouth, throat, esophagus, and gastrointestinal tract.

Material aspirated (due to vomiting) can damage the bronchial tubes and the lungs.

Affected persons also may experience pain in the chest or abdomen, nausea, bleeding of the throat and the gastrointestinal tract, diarrhea, dizziness, drowsiness, thirst, circulatory collapse, coma, and even death.

**Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal; Technical Bulletin June 2000****Alliance for Polyurethanes Industry**

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

for diethanolamine (DEA):

In animal studies, DEA has low acute toxicity via the oral and dermal routes with moderate skin irritation and severe eye irritation. In subchronic toxicity testing conducted via the oral route in rats and mice, the main effects observed were increased organ weights and histopathology of the kidney and/or liver, with the majority of other tissue effects noted only at relatively high dosages. In subchronic studies conducted via the dermal route, skin irritation was noted as well as systemic effects similar to those observed in the oral studies. DEA has not been shown to be mutagenic or carcinogenic in rats; however, there is evidence of its carcinogenicity in mice.

**Subchronic toxicity:** The subchronic toxicity of DEA has been studied in F344 rats and B6C3F1 mice by exposure through drinking water or dermal administration, in 2 week and 13 week studies.

Target organs for toxicity included blood, kidney, brain and spinal cord, seminiferous tubules and dermal application site in rats and liver, kidney, heart, salivary gland and dermal application site in mice. Effects on seminiferous tubules were accompanied by reductions in sperm count and reduced sperm motility. Hematological evaluations indicated normochromic, microcytic anemia in the dermal study in male rats (NOEL = 32 mg/g) and females (LOEL = 32 mg/kg). Anemia was also observed in rats in the drinking water study with a LOEL of 14 mg/kg/d in females and a LOEL of 48 mg/kg/d in males for altered hematological parameters. These findings were similar to those observed in the 2 week studies, but the magnitude of the changes was greater in the 13 week studies. Hematological parameters were normal in controls. No associated histopathological changes were noted in femoral bone marrow. Haematological parameters were not evaluated in mice.

**Developmental toxicity:** In a developmental toxicity study conducted via the oral route, effects of concern were observed only in the presence of maternal toxicity. In a developmental toxicity study conducted via the dermal route using two species of mammals, developmental toxicity was observed only in one species and only at doses causing significant maternal toxicity. Metabolically, DEA is excreted largely unchanged in the urine.

**Carcinogenicity:** A two-year dermal cancer study bioassay results on DEA and three fatty acid condensates of DEA indicated that liver tumours occurred in male and female mice exposed to DEA and two of the condensates. In addition kidney tumours occurred in male mice exposed to DEA and one of the condensates. Compelling evidence suggested that the toxicity observed in mice and rats treated with the DEA condensates was associated with free DEA

and not with other components of the condensates. A weight of evidence analysis of data relevant to the assessment of the liver and kidney tumours in mice resulted in the conclusion that these tumours are not relevant to humans under the expected conditions of exposure and that liver and kidney toxicity should be evaluated on a threshold basis. This conclusion is based on the following:

- ▶ DEA is not genotoxic
- ▶ tumour development occurred at doses also associated with chronic hyperplasia
- ▶ there was no dose-related increase in malignancy, multiplicity of tumours or decrease in latency period
- ▶ tumours occurred late in life
- ▶ tumour response was species-specific (only mice were affected, not rats)
- ▶ tumour response was sex-specific (only male mice were affected, not females)
- ▶ tumour development was site-specific, with only liver and kidney affected, both sites of DEA accumulation;
- ▶ there was no tumour response in skin, despite evidence of chronic dermal toxicity
- ▶ there is a plausible mechanism, supported by various data, to explain the renal toxicity of DEA
- ▶ data support threshold mechanisms of renal carcinogenesis for a number of non-genotoxic chemicals
- ▶ the exposure regime used in the mouse study (*i.e.*, lifetime continuous exposure to DEA in ethanol vehicle at doses causing chronic dermal toxicity) is not relevant to human exposure (exposure through cosmetic vehicles with daily removal, under non-irritating conditions).

In considering the aggregate data on a DEA basis from the four studies using DEA and related condensates, the NOEL for kidney toxicity was 19 mg/kg/d, which resulted from a dose of 100 mg/kg/d of cocamide DEA containing 19% free DEA.

**Anaemia:** Rats exposed to DEA condensates developed anaemia. This was considered to be of to be relevant for humans since anaemia in rodents and humans share common etiologies. The proposed mechanism by which DEA could cause anemia involves disruption of phospholipid metabolism leading to membrane perturbation and functional change to erythrocytes. Some doubt about the relevance of the findings arises because ethanol was used as the vehicle in the dermal studies, and ethanol is known to cause anaemia in rodents through a mechanism involving membrane disruption. The possibility of a synergistic or additive role for DEA and ethanol in combination cannot be ruled out.

In considering the aggregate data on a DEA basis from the four 13-week dermal studies using DEA and related condensates, the NOEL for microcytic anemia was 9.5 mg/kg/d, which resulted from a dose of 50 mg/kg/d of cocamide DEA containing 19% free DEA.

The NOELs for mice and rats derived in this hazard assessment were as follows:

Anaemia in rats: 9.5 mg/kg/d (based on microcytic anemia)

Organ toxicity in mice: 2.2 mg/kg/d (based on liver toxicity)

In extrapolating among species for the purposes of risk assessment, the prime consideration with respect to dermally applied DEA was differential dermal absorption. Evidence indicates that dermal penetration of

DEA is greatest in mice and lower in rats and humans. Interspecies extrapolation was accomplished in this assessment by converting applied doses to bioavailable doses (*i.e.*, internal doses) using dermal bioavailability determined in studies with rats and mice *in vivo*, so as to be able to compare these with internal doses expected to be experienced by humans through use of personal care products.

Based on measured bioavailability in mice and rats, the bioavailable NOELs corresponding to the foregoing were:

Anaemia in rats: 0.8 mg/kg/d (based on microcytic anemia)

Organ toxicity in mice: 0.55 mg/kg/d (based on liver toxicity)

**Kidney toxicity:** Effects on the kidney were observed in rats treated with DEA in drinking water or by dermal exposure after as little as 2 weeks of exposure. Effects included renal tubule hyperplasia, renal tubular epithelial necrosis, renal tubule mineralization and increased relative organ weight. Similar changes were observed after 13 weeks of exposure of rats to DEA in drinking water and by dermal administration. The NOEL in male rats was 250 mg/kg/d in the dermal study, while in female rats renal tubule mineralisation was observed at the lowest dose of 32 mg/kg/d. After 2 years of dermal exposure there were no histopathological changes in the kidneys of male rats given doses of up to 64 mg/kg/d. In females, there were no significant increases in the incidences of renal tubule epithelial necrosis, hyperplasia or mineralisation as was observed after 13 weeks of exposure, however, there was an increase in the severity and incidence of nephropathy. This was the result of a treatment-related exacerbation of a previously existing lesion, since the incidence in controls was 80%, increasing to 94-96% in treated groups. There was no significant increase in the incidence of kidney tumours in rats treated with DEA or any of the condensates in 2-year dermal studies.

**Liver toxicity:** Effects on liver, including increases in relative organ weight and histopathological changes were observed in male and female mice in the 2 week drinking water study with DEA. Increases in liver weight were observed in the two week dermal study, but were not associated with histopathological changes. After 13 weeks of exposure, relative liver weights were increased compared to controls in male and female rats, with no associated histopathology. There is some doubt about whether these changes in liver weights were of toxicological significance, since there was no associated histopathology, the dose-response was not consistent and there were no effects on liver in the 2 year study in rats.

In the study with coconut diethanolamide (CDEA) (100 and 200 mg/kg/d) in which 19% of the applied dose was DEA, there were no liver effects in rats after 13 weeks or 2 years of dermal exposure. No liver toxicity in rats was observed in the 2 year dermal studies of lauramide or oleamide DEA

**WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Alkyl ether sulfates (alcohol or alkyl ethoxysulfates) (AES) (syn: AAASD ,alkyl alcohol alkoxyolate sulfates, SLES) are generally classified according to Comité Européen des Agents de Surface et leurs Intermédiaires Organiques (CESIO) as Irritant (Xi) with the risk phrases R38 (Irritating to skin) and R36 (Irritating to eyes). An exception has been made for AES (2-3EO) in a concentration of 70-75% where R36 is substituted with R41 (Risk of serious damage to eyes).

AES are not included in Annex 1 of the list of dangerous substances of Council Directive 67/548/EEC.

**Acute toxicity:** AES are of low acute toxicity. Neat AES are irritant to skin and eyes. The irritation potential of AES containing solutions depends on concentration. Local dermal effects due to direct or indirect skin contact with AES containing solutions in hand-washed laundry or hand dishwashing are not of concern because AES is not a contact sensitizer and AES is not expected to be irritating to the skin at in-use concentrations. The available repeated dose toxicity data demonstrate the low toxicity of AES. Also, they are not considered to be mutagenic, genotoxic or carcinogenic, and are not reproductive or developmental toxicants. The consumer aggregate exposure from direct and indirect skin contact as well as from the oral route via dishware residues results in an estimated total body burden of 29 ug /kg bw/day.

AES are easily absorbed in the intestine in rats and humans after oral administration. Radiolabelled C11 AE3S and C12 AE3S were extensively metabolized in rats and most of the 14C-activity was eliminated via the urine and expired air independently of the route of administration (oral, intraperitoneal or intravenous). The main urinary metabolite from C11 AE3S is propionic acid-3-(3EO)-sulfate. For C12 and C16 AE3S, the main metabolite is acetic acid-2-(3EO)-sulfate. The alkyl chain appears to be oxidised to CO<sub>2</sub> which is expired. The EO-chain seems to be resistant to metabolism.

AES are better tolerated on the skin than, e.g., alkyl sulfates and it is generally agreed that the irritancy of AES is lower than that of other anionic surfactants. Alkyl chain lengths of 12 carbon atoms are considered to be more irritating to the skin compared to other chain lengths. The skin irritating properties of AES normally decrease with increasing level of ethoxylation. Undiluted AES should in general be considered strongly irritating. Even at concentrations of 10% moderate to strong effects can be expected. However, only mild to slight irritation was observed when a non-specified AES was applied at 1% to the skin.

**Subchronic toxicity:** A 90-day subchronic feeding study in rats with 1% of AE3S or AE6S with alkyl chain lengths of C12-14 showed only an increased liver/body weight ratio. In a chronic oral study with a duration of 2 years, doses of C12-AE3S of 0.005 - 0.05% in the diet or drinking water had no effects on rats. The concentration of 0.5% sometimes resulted in increased kidney or liver weight.

Subchronic 21-day repeat dose dietary studies showed low toxicity of compounds with carbon lengths of C12-15, C12-14 and C13-15 with sodium or ammonium alkyl ethoxylates with POE (polyoxyethylene) n=3. One study indicated that C16-18 POE n=18 had comparable low toxicity. No-observed-adverse-effect levels (NOAELs) range from 120 to 468 mg/kg/day, similar to a NOAEL from a 90-day rat gavage study with NaC12-14 POE n=2(CAS RN 68891-38-3), which was reported to be 225 mg/kg/day. In addition, another 90-day repeat dose dietary study with NaC12-15 POE n=3 (CAS RN 68424-50-0) resulted in low toxicity, with a NOAEL of greater than approximately 50 mg/kg/day (calculated based on dose of 1000 ppm in diet). Effects were usually related to hepatic hypertrophy, increased liver weight, and related increases in haematological endpoints related to liver enzyme induction.

**Reproductive and developmental toxicity:** No evidence of reproductive and teratogenic effects was seen in a two-generation study in rats fed with a mixture (55:45) of AES and linear alkylbenzene sulfonates. Dietary levels of 0.1, 0.5, and 1% were administered to the rats either continuously or during the period of major organogenesis during six pregnancies. No changes in reproductive or embryogenic parameters were observed.

Based on this study an overall no-observed-adverse-effect level (NOAEL) for systemic effects was 0.1%, which was 86.6 mg/kg/day for the F0 generation, and 149.5 mg/kg/day for the F1 generation. The NOAEL of 86.6 mg/kg/day was selected as the toxicology endpoint for the chronic risk assessment for the

#### SODIUM (C10-16)ALKYL ETHER SULFATE

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sulfate derivatives.

**Carcinogenicity:** Chronic dietary studies conducted with rats showed no incidence of cancer and no effects at the concentrations tested (lowest dose tested was ca 75 mg/kg/day).

**NOTE:** Some products containing AES/ SLES have been found to also contain traces (up to 279 ppm) of 1,4-dioxane; this is formed as a by-product during the ethoxylation step of its synthesis. The U.S. Food and Drug Administration recommends that these levels be monitored. The U.S. Environmental Protection Agency classifies 1,4-dioxane to be a probable human carcinogen (not observed in epidemiological studies of workers using the compound, but resulting in more cancer cases in controlled animal studies), and a known irritant with a no-observed-adverse-effects level of 400 milligrams per cubic meter at concentrations significantly higher than those found in commercial products. Under Proposition 65, 1,4-dioxane is classified in the U.S. state of California to cause cancer. The FDA encourages manufacturers to remove 1,4-dioxane, though it is not required by federal law.

**Sensitising potential:** Polyethers, for example, ethoxylated surfactants and polyethylene glycols, are highly susceptible towards air oxidation as the ether oxygens will stabilize intermediary radicals involved. Investigations of a chemically well-defined alcohol (pentaethylene glycol mono-n-dodecyl ether) ethoxylate, showed that polyethers form complex mixtures of oxidation products when exposed to air.

Sensitization studies in guinea pigs revealed that the pure nonoxidized surfactant itself is nonsensitizing but that many of the investigated oxidation products are sensitizers. Two hydroperoxides were identified in the oxidation mixture, but only one (16-hydroperoxy-3,6,9,12,15-pentaoxaheptacosan-1-ol) was stable enough to be isolated. It was found to be a strong sensitizer in LLNA (local lymph node assay for detection of sensitization capacity). The formation of other hydroperoxides was indicated by the detection of their corresponding aldehydes in the oxidation mixture.

On the basis of the lower irritancy, nonionic surfactants are often preferred to ionic surfactants in topical products. However, their susceptibility towards autooxidation also increases the irritation. Because of their irritating effect, it is difficult to diagnose ACD to these compounds by patch testing.

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling of the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

for similar product (sodium lauryl ether sulfate)

for alkyl sulfates; alkane sulfonates and alpha-olefin sulfonates

Most chemicals of this category are not defined substances, but mixtures of homologues with different alkyl chain lengths. Alpha-olefin sulfonates are mixtures of alkene sulfonate and hydroxyl alkane sulfonates with the sulfonate group in the terminal position and the double bond, or hydroxyl group, located at a position in the vicinity of the sulfonate group.

Common physical and/or biological pathways result in structurally similar breakdown products, and are, together with the surfactant properties, responsible for similar environmental behavior and essentially identical hazard profiles with regard to human health.

**Acute toxicity:** These substances are well absorbed after ingestion; penetration through the skin is however poor. After absorption, these chemicals are distributed mainly to the liver.

Acute oral LD50 values of alkyl sulfates in rats and/or mice were (in mg/kg):

C10-; 290-580

C10-16; and C12-; 1000-2000

C12-14, C12-15, C12-16, C12-18 and C16-18-; >2000

C14-18, C16-18-; >5000

The clinical signs observed were non-specific (piloerection, lethargy, decreased motor activity and respiratory rate, diarrhoea). At necropsy the major findings were irritation of the gastrointestinal tract and anemia of inner organs.

Based on limited data, the acute oral LD50 values of alkane sulfonates and alpha-olefin sulfonates of comparable chain lengths are assumed to be in the same range.

The counter ion does not appear to influence the toxicity in a substantial way.

Acute dermal LD50 values of alkyl sulfates in rabbits (mg/ kg):

C12-; 200

C12-13 and C10-16-; >500

Apart from moderate to severe skin irritation, clinical signs included tremor, tonic-clonic convulsions, respiratory failure, and body weight loss in the study with the C12- alkyl sulfate and decreased body weights after administration of the C10-16- alkyl sulfates. No data are available for alkane sulfonates but due to a comparable metabolism and effect concentrations in long-term studies effect concentrations are expected to be in the same range as found for alkyl sulfates.

There are no data available for acute inhalation toxicity of alkyl sulfates, alkane sulfonates or alpha-olefin sulfonates.

In skin irritation tests using rabbits (aqueous solutions, OECD TG 404):

C8-14 and C8-16 (30%), C12-14 (90%), C14-18 (60%) - corrosive

Under occlusive conditions:

C12, and C12-14 (25%), C12-15-, C13-15 and C15-16 (5-7%) - moderate to strong irritants

Comparative studies investigating skin effects like transepidermal water loss, epidermal electrical conductance, skin swelling, extraction of amino acids and proteins or development of erythema in human volunteers consistently showed a maximum of effects with C12-alkyl sulfate, sodium; this salt is routinely used as a positive internal control giving borderline irritant reactions in skin irritation studies performed on humans. As the most irritant alkyl sulfate it can be concluded that in humans 20% is the threshold concentration for irritative effects of alkyl sulfates in general. No data were available with regard to the skin irritation potential of alkane sulfonates. Based on the similar chemical structure they are assumed to exhibit similar skin irritation properties as alkyl sulfates or alpha-olefin sulfonates of comparable chain lengths.

In eye irritation tests, using rabbits, C12-containing alkyl sulfates (>10% concentration) were severely irritating and produced irreversible corneal effects.

With increasing alkyl chain length, the irritating potential decreases, and C16-18 alkyl sulfate sodium, at a concentration of 25%, was only a mild irritant.

Concentrated C14-16- alpha-olefin sulfonates were severely irritating, but caused irreversible effects only if applied as undiluted powder. At concentrations below 10% mild to moderate, reversible effects, were found. No data were available for alkane sulfonates

Alkyl sulfates and C14-18 alpha-olefin sulfonates were not skin sensitizers in animal studies. No reliable data were available for alkane sulfonates. Based on the similar chemical structure, no sensitisation is expected.

However anecdotal evidence suggests that sodium lauryl sulfate causes pulmonary sensitisation resulting in hyperactive airway dysfunction and pulmonary allergy accompanied by fatigue, malaise and aching. Significant symptoms of exposure can persist for more than two years and can be activated by a variety of non-specific environmental stimuli such as an exhaust, perfumes and passive smoking.

Absorbed sulfonates are quickly distributed through living systems and are readily excreted. Toxic effects may result from the effects of binding to proteins and the ability of sulfonates to translocate potassium and nitrate (NO<sub>3</sub><sup>-</sup>) ions from cellular to interstitial fluids. Airborne sulfonates may be responsible for respiratory allergies and, in some instances, minor dermal allergies. Repeated skin contact with some sulfonated surfactants has produced sensitisation dermatitis in predisposed individuals

**Repeat dose toxicity:** After repeated oral application of alkyl sulfates with chain lengths between C12 and C18, the liver was the only target organ for systemic toxicity. Adverse effects on this organ included an increase in liver weight, enlargement of liver cells, and elevated levels of liver enzymes. The LOAEL for liver toxicity (parenchymal hypertrophy and an increase in comparative liver weight) was 230 mg/kg/day (in a 13 week study with C16-18 alkyl sulfate, sodium). The lowest NOAEL in rats was 55 mg/kg/day (in a 13 week study with C12-alkyl sulfate, sodium).

C14- and C14-16-alpha-olefin sulfonates produced NOAELs of 100 mg/kg/day (in 6 month- and 2 year studies). A reduction in body weight gain was the only adverse effect identified in these studies.

**MONO-C10-16 ALKYL  
SULFATE, TRIETHANOLAMINE  
SALT**

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No data were available with regard to the repeated dose toxicity of alkane sulfonates. Based on the similarity of metabolic pathways between alkane sulfonates, alkyl sulfates and alkyl-olefin sulfonates, the repeated dose toxicity of alkane sulfonates is expected to be similar with NOAEL and LOAEL values in the same range as for alkyl sulfates and alpha-olefin sulfonates, i.e. 100 and 200-250 mg/kg/day, respectively, with the liver as potential target organ.

**Genotoxicity:** Alkyl sulfates of different chain lengths and with different counter ions were not mutagenic in standard bacterial and mammalian cell systems both in the absence and in the presence of metabolic activation. There was also no indication for a genotoxic potential of alkyl sulfates in various *in vivo* studies on mice (micronucleus assay, chromosome aberration test, and dominant lethal assay).

alpha-Olefin sulfonates were not mutagenic in the Ames test, and did not induce chromosome aberrations *in vitro*. No genotoxicity data were available for alkane sulfonates. Based on the overall negative results in the genotoxicity assays with alkyl sulfates and alpha-olefin sulfonates, the absence of structural elements indicating mutagenicity, and the overall database on different types of sulfonates, which were all tested negative in mutagenicity assays, a genotoxic potential of alkane sulfonates is not expected.

**Carcinogenicity:** Alkyl sulfates were not carcinogenic in feeding studies with male and female Wistar rats fed diets with C12-15 alkyl sulfate sodium for two years (corresponding to doses of up to 1125 mg/kg/day).

alpha-Olefin sulfonates were not carcinogenic in mice and rats after dermal application, and in rats after oral exposure.

No carcinogenicity studies were available for the alkane sulfonates.

**Reproductive toxicity:** No indication for adverse effects on reproductive organs was found in various oral studies with different alkyl sulfates. The NOAEL for male fertility was 1000 mg/kg/day for sodium dodecyl sulfate. In a study using alpha-olefin sulfonates in male and female rats, no adverse effects were identified up to 5000 ppm.

**Developmental toxicity:** In studies with various alkyl sulfates (C12 up to C16-18- alkyl) in rats, rabbits and mice, effects on litter parameters were restricted to doses that caused significant maternal toxicity (anorexia, weight loss, and death).

The principal effects were higher foetal loss and increased incidences of total litter losses. The incidences of malformations and visceral and skeletal anomalies were unaffected apart from a higher incidence of delayed ossification or skeletal variation in mice at > 500 mg/kg bw/day indicative of a delayed development. The lowest reliable NOAEL for maternal toxicity was about 200 mg/kg/day in rats, while the lowest NOAELs in offspring were 250 mg/kg/day in rats and 300 mg/kg/day for mice and rabbits.

For alpha-olefin sulfonates (C14-16-alpha-olefin sulfonate, sodium) the NOAEL was 600 mg/kg/day both for maternal and developmental toxicity.

No data were available for the reproductive and developmental toxicity of alkane sulfonates. Based on the available data, the similar toxicokinetic properties and a comparable metabolism of the alkyl sulfates and alkane sulfonates, alkane sulfonates are not considered to be developmental toxicants.

Although the database for category members with C<12 is limited, the available data are indicating no risk as the substances have comparable toxicokinetic properties and metabolic pathways. In addition, longer-term studies gave no indication for adverse effects on reproductive organs with different alkyl sulfates

The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.

Historically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.

For triethanolamine (and its salts):

**Acute toxicity:** Triethanolamine is of low toxicity by the oral, dermal and inhalation routes of exposure. Oral LD50 values have been shown to range from approximately 5-10 g/kg. The dermal LD50 is greater than 2 g/kg. The inhalation LC50 is greater than a saturated atmosphere

**Repeat Dose Toxicity:** The studies to determine toxicity of triethanolamine from repeated exposure were conducted for a duration of 91 days or 2 years. In both studies the NOAEL was at least 1000 mg/kg. There was no evidence of gross or histopathological change that could be attributed to treatment. Also, triethanolamine was shown to be non-carcinogenic.

**Genetic Toxicity:** Mutation (bacterial); This endpoint has been satisfied by two studies using 4 strains (TA 98, TA 100, TA 1535 and TA 1537) of *Salmonella typhimurium*. Triethanolamine was not mutagenic in any of the tester strains.

Chromosomal aberration (mammalian, *in vitro*) – This endpoint was satisfied by a cytogenetic assay using Chinese hamster lung cells. Triethanolamine did not induce chromosome aberrations in this test system.

**Reproductive Toxicity:** No studies have been conducted to specifically evaluate the effect of triethanolamine on reproductive performance. However, based on consideration of the repeat dose toxicity studies of at least 90 days duration, there were no abnormalities noted in the histopathological examination of reproductive organs. This fact, and the lack of effects on foetal development, allow the conclusion that triethanolamine would not be expected to produce adverse effects to reproductive performance and fertility.

**Developmental Toxicity:** This endpoint was satisfied using a developmental toxicity screening study according to the Chernoff-Kavlock method. Based on the results from this test, triethanolamine does not impair development of the fetus.

Alkyl sulfates (AS) anionic surfactants are generally classified according to Comité Européen des Agents de Surface et leurs Intermédiaires Organiques (CESIO) as Irritant (Xi) with the risk phrases R38 (Irritating to skin) and R41 (Risk of serious damage to eyes). An exception has been made for C12 AS which is classified as Harmful (Xn) with the risk phrases R22 (Harmful if swallowed) and R38 and R41 (CESIO 2000). AS are not included in Annex 1 of list of dangerous substances of Council Directive 67/548/EEC.

AS are readily absorbed from the gastrointestinal tract after oral administration. Penetration of AS through intact skin appears to be minimal. AS are extensively metabolized in various species resulting in the formation of several metabolites. The primary metabolite is butyric acid-4-sulfate. The major site of metabolism is the liver. AS and their metabolites are primarily eliminated via the urine and only minor amounts are eliminated via the faeces. In rats about 70-90% of the dose was eliminated via the urine within 48 hours after oral, intravenous or intraperitoneal administration of 1 mg of AS per rat. The acute toxicity of AS in animals is considered to be low after skin contact or oral intake.

For a homologous series of AS (C8 to C16), maximum swelling of stratum corneum (the outermost layer of epidermis) of the skin was produced by the C12 homologue. This is in accordance with the fact that the length of the hydrophobic alkyl chain influences the skin irritation potential. Other studies have shown that especially AS of chain lengths C11, C12 and C13 remove most amino acids and soluble proteins from the skin during washing.

Concentrated samples of AS are skin irritants in rabbits and guinea pigs. AS are non-irritant to laboratory animals at a 0.1% concentration. C12 AS is used in research laboratories as a standard substance to irritate skin and has been shown to induce an irritant eczema. AS were found, by many authors, to be the most irritating of the anionic surfactants, although others have judged the alkyl sulfates only as irritant as laurate (fatty acid soap).

A structure/effect relationship with regard to the length of the alkyl chain can also be observed on mucous membranes. The maximum eye irritation occurs at chain lengths of C10 to C14. In acute ocular tests, 10% C12 AS caused corneal damage to the rabbit eyes if not irrigated. Another study showed that a 1.0% aqueous C12 AS solution only had a slight effect on rabbit eyes, whereas 5% C12 AS caused temporary conjunctivitis, and 25% C12 AS resulted in corneal damage.

In a 13-week feeding study, rats were fed dietary levels of 0, 40, 200, 1,000 or 5,000 ppm of C12 AS. The only test material related effect observed was an increase in absolute organ weights in the rats fed with the highest concentration which was 5,000 ppm. The organ weights were not further specified and no other abnormalities were found.

In a mutagenicity study, rats were fed 1.13 and 0.56% C12 AS in the diet for 90 days. This treatment did not cause chromosomal aberrations in the bone marrow cells.

Mutagenicity studies with *Salmonella typhimurium* strains (Ames test) indicate no mutagenic effects of C12 AS. The available long-term studies in experimental animals (rats and mice) are inadequate to evaluate the carcinogenic potential of AS. However, in studies in which animals were administered AS in the diet at levels of

up to 4% AS, there was no indication of increased risk of cancer after oral ingestion.

No specific teratogenic effects were observed in rabbits, rats or mice when pregnant animals were dosed with 0.2, 2.0, 300 and 600 mg C12 AS/kg body weight/day by gavage during the most important period of organogenesis (day 6 to 15 of pregnancy for mice and rats and day 6 to 18 of pregnancy for rabbits). Reduced litter size, high incidence of skeletal abnormalities and foetal loss were observed in mice at 600 mg C12 AS/kg/day, a dose level which also caused severe toxic effects in the parent animals in all three species. An aqueous solution of 2% AS was applied (0.1 ml) once daily to the dorsal skin

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(2 x 3 cm) of pregnant mice from day 1 to day 17 of gestation. A solution of 20% AS was tested likewise from day 1 to day 10 of gestation. The mice were killed on days 11 and 18, respectively. A significant decrease in the number of implantations was observed when mice were treated with 20% AS compared to a control group which was dosed with water. No evidence of teratogenic effects was noted.

When aqueous solutions of 2% and 20% AS (0.1 ml) were applied once per day to the dorsal skin (2 x 3 cm) of pregnant ICR/Jc1 mice from day 12 to day 17 of gestation no effects on pregnancy outcome were detected. Treatment with 20% AS resulted in growth retardation of suckling mice, but this effect disappeared after weaning. A 10% AS solution (0.1 ml) was applied twice daily to the dorsal skin (2 x 3 cm) of pregnant ICR/Jc1 mice during the preimplantation period (days 0-3 of gestation). A significant number of embryos collected on day 3 as severely deformed or remained at the morula stage. The number of embryos in the oviducts was significantly greater for the mice dosed with AS as compared to the control mice. No pathological changes were detected in the major organs of the dams

\* [Albright & Wilson] \*\* [Henkel]

**SODIUM (C10-16)ALKYL ETHER SULFATE & WATER**  
No significant acute toxicological data identified in literature search.

|                                   |   |                          |   |
|-----------------------------------|---|--------------------------|---|
| Acute Toxicity                    | ✓ | Carcinogenicity          | ✓ |
| Skin Irritation/Corrosion         | ✓ | Reproductivity           | ⊘ |
| Serious Eye Damage/Irritation     | ✓ | STOT - Single Exposure   | ✓ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ✓ |
| Mutagenicity                      | ⊘ | Aspiration Hazard        | ⊘ |

Legend: ✗ – Data available but does not fill the criteria for classification  
 ✓ – Data available to make classification  
 ⊘ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

| Washer Additive Concentrate 5ml x 100pk         | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|---|---------------|--------------------|-------------------------------|---------------|---------------|
|   | Not Available | Not Available      | Not Available                 | Not Available | Not Available |
| diethanolamine                                  | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|   | LC50          | 96                 | Fish                          | 100mg/L       | 4             |
|   | EC50          | 48                 | Crustacea                     | =28.8mg/L     | 1             |
|   | EC50          | 96                 | Algae or other aquatic plants | =2.1-2.3mg/L  | 1             |
|   | EC10          | 72                 | Algae or other aquatic plants | =2.5mg/L      | 1             |
|   | NOEC          | 504                | Crustacea                     | =0.78mg/L     | 1             |
| sodium (C10-16)alkyl ether sulfate              | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|   | NOEC          | 1344               | Fish                          | 0.251mg/L     | 4             |
| mono-C10-16 alkyl sulfate, triethanolamine salt | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|   | Not Available | Not Available      | Not Available                 | Not Available | Not Available |
| 1H-benzotriazole                                | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|   | Not Available | Not Available      | Not Available                 | Not Available | Not Available |
| ethanol   | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|   | LC50          | 96                 | Fish                          | 42mg/L        | 4             |
|   | EC50          | 48                 | Crustacea                     | 2mg/L         | 4             |
|   | EC50          | 96                 | Algae or other aquatic plants | 17.921mg/L    | 4             |
|   | NOEC          | 2016               | Fish                          | 0.000375mg/L  | 4             |
| water   | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|   | Not Available | Not Available      | Not Available                 | Not Available | Not Available |

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

**DO NOT** discharge into sewer or waterways.

## Persistence and degradability

| Ingredient       | Persistence: Water/Soil     | Persistence: Air            |
|------------------|-----------------------------|-----------------------------|
| diethanolamine   | LOW (Half-life = 14 days)   | LOW (Half-life = 0.3 days)  |
| 1H-benzotriazole | HIGH                        | HIGH                        |
| ethanol          | LOW (Half-life = 2.17 days) | LOW (Half-life = 5.08 days) |

Continued...

|       |     |     |
|-------|-----|-----|
| water | LOW | LOW |
|-------|-----|-----|

**Bioaccumulative potential**

| Ingredient       | Bioaccumulation      |
|------------------|----------------------|
| diethanolamine   | LOW (BCF = 1)        |
| 1H-benzotriazole | LOW (BCF = 15)       |
| ethanol          | LOW (LogKOW = -0.31) |
| water            | LOW (LogKOW = -1.38) |

**Mobility in soil**

| Ingredient       | Mobility          |
|------------------|-------------------|
| diethanolamine   | HIGH (KOC = 1)    |
| 1H-benzotriazole | LOW (KOC = 996.2) |
| ethanol          | HIGH (KOC = 1)    |
| water            | LOW (KOC = 14.3)  |

**SECTION 13 DISPOSAL CONSIDERATIONS****Waste treatment methods**

|                                     |  |
|-------------------------------------|--|
| <b>Product / Packaging disposal</b> | <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul> |
|-------------------------------------|--|

**SECTION 14 TRANSPORT INFORMATION****Labels Required**

|                         |                |
|-------------------------|----------------|
| <b>Marine Pollutant</b> | NO             |
| <b>HAZCHEM</b>          | Not Applicable |

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture****DIETHANOLAMINE(111-42-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

**SODIUM (C10-16)ALKYL ETHER SULFATE(68585-34-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Inventory of Chemical Substances (AICS)

**MONO-C10-16 ALKYL SULFATE, TRIETHANOLAMINE SALT(68908-44-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Inventory of Chemical Substances (AICS)

**1H-BENZOTRIAZOLE(95-14-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Inventory of Chemical Substances (AICS)

**ETHANOL(64-17-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

**WATER(7732-18-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Inventory of Chemical Substances (AICS)

| National Inventory            | Status   |
|-------------------------------|--|
| Australia - AICS              | Y  |
| Canada - DSL                  | Y  |
| Canada - NDSL                 | N (diethanolamine; ethanol; water; sodium (C10-16)alkyl ether sulfate; 1H-benzotriazole; mono-C10-16 alkyl sulfate, triethanolamine salt)  |
| China - IECSC                 | Y  |
| Europe - EINEC / ELINCS / NLP | Y  |
| Japan - ENCS                  | N (sodium (C10-16)alkyl ether sulfate; mono-C10-16 alkyl sulfate, triethanolamine salt)  |
| Korea - KECI                  | N (mono-C10-16 alkyl sulfate, triethanolamine salt)  |
| New Zealand - NZIoC           | Y  |
| Philippines - PICCS           | N (mono-C10-16 alkyl sulfate, triethanolamine salt)  |
| USA - TSCA                    | N (mono-C10-16 alkyl sulfate, triethanolamine salt)  |
| <b>Legend:</b>                | Y = All ingredients are on the inventory<br>N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

**SECTION 16 OTHER INFORMATION****Other information****Ingredients with multiple cas numbers**

| Name                               | CAS No   |
|------------------------------------|--|
| sodium (C10-16)alkyl ether sulfate | 68585-34-2, 125736-54-1  |
| 1H-benzotriazole                   | 95-14-7, 25377-81-5, 27556-51-0, 28880-01-5, 70644-74-5, 94160-69-7, 115773-98-3, 116421-31-9, 197463-08-4 |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC – TWA: Permissible Concentration-Time Weighted Average  
 PC – STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit,  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index

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